

Date: Tuesday, 03/04/2007 11:02:08 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 31571-6  
 Estimate Number : 12804  
 P.O. Number : *N/A*  
 This Issue : 03/04/2007 S.O. No. : *N/A*  
 Prsht Rev. : NC  
 First Issue : *N/A* Type : PURCHASED PARTS  
 Previous Run : 31384  
 Written By : *W*  
 Checked & Approved By :  
 Comment : Est Rev:A New Issue 07-03-20 JLM

Drawing Name : SET SCREW

Part Number : D35851  
 Drawing Number : D3585 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material : *N/A*  
 Due Date : 10/04/2007

Qty: 90 Um:

## Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1  
 REMOVE FROM STOCK  
 D3585-1 B *31384*

2.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1  
 DRILL HOLE PER DRWG D3585 REV.A

3.0

QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

4.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1  
 REIDENTIFY & STOCK  
 USING NEW B/N

5.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
01/10/22	2	split u/o	SP	01/10/22	2		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: D Date: 01/10/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

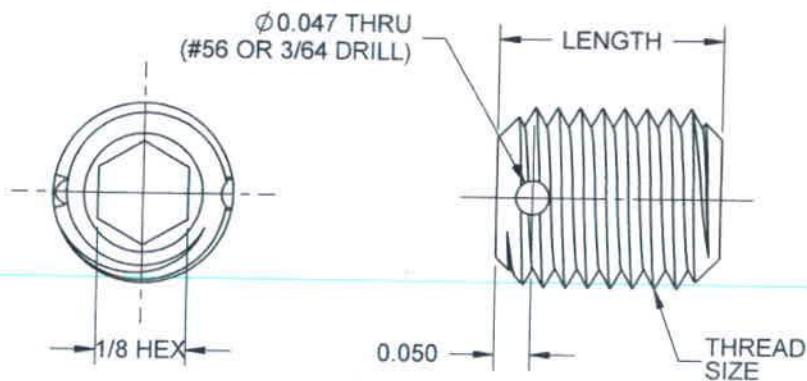
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>#</i>	DRAWING NO. D3585	REV SHEET 1 (
DATE 07.01.02	TITLE SET SCREW		
REV A	DATE 07.01.02	DESCRIPTION NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



P/N	THREAD SIZE	LENGTH	POSSIBLE SUPPLIER
D3585-1	1/4-28 UNF	0.313	McMASTER-CARR P/N 90289A352

### NOTES:

- 1) TYPE: KNURLED CUP POINT SET SCREW
- 2) MATERIAL: BLACK-OXIDE ALLOY STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX



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